



36	1	3 1/2" Alum. Knob (82399841)	SA-5000-242
35	4	5100-98 Retaining Ring	SA-5000-028
34	2	Bearing - RCJT 7/8" Fafnir 2-bolt Flange	MB-5000-005
33			
32			
31			
30	2	T-7000 Grease Fitting	LC-5000-002
29	1	1/2Hp 1800 TEFC 56C 3/230/460 (Standard)	EM-5000-059
		1/2Hp 1800 TEFC 56C 3/230/460 (Brakemotor)	EM-5000-
28	1	F713-20-PS-B5-G-T1 (83277)	SR-5000-188
27	1	40BS20 X 5/8" Sprocket	CD-5000-055
26	2	40BS20 X 7/8" Sprocket	CD-5000-013
25	3ft.	#40 Riveted Roller Chain w/ Connecting Link	CD-5000-010
24			
23	4	W307PP Fafnir Bearing	A-3900-006
22	8	W305PP Fafnir Bearing	A-3900-004
21			
20			
19			
18	2	Raise & Lower Slide	E-4090-4
17	1	Raise and Lower Deck	E-4090-3B
16	1	Saddle Casting 541	E-4090-2A
15	Ref	Standard Spindle Assembly (Shown)	B-4105-1
		Heavy Duty Spindle Assembly	E-4040-8
		Hydraulic Tilt Arbor Assembly	E-4092-1B
14	Ref	Heavy Duty Saw Rail	B-4018-1B
13	1	Raise And Lower Motor And Gearbox Mtg. Brkt.	B-4018-2
12	2	Raise & Lower Screw	B-4241-1
11			
10	2	Raise & Lower Nut	A-4278-1
9	2	Outer Spacer - Top Rollers	A-4277-1A
8	4	Bottom Roller Eccentric Pin	A-4276-1A
7	4	Top Roller Pin	A-4275-1A
6	4	Side Roller Eccentric Pin	A-4274-1
5	2	Inner Spacer - Top Rollers	A-4273-1A
4	2	Clamp Washer - Top Roller Pin	A-4272-1
3	4	Spacer - Side Roller Eccentric Pin	A-4271-1
2	4	Outer Gib	A-4270-1A
1	4	Side Gib	A-4269-1A
Item	Qty	Description	Drawing/Part

LTR. Revised to Current Standards 12/04 DATE FOR-

REVISION

DRAWING NO. E-4090-1B

SAWING SYSTEMS INC.
 P.O. Box 3754 • Knoxville, TN 37927-3754 • (865) 525-0600
 (800) 489-0601 • Telefax (865) 525-2320

TITLE 541 Saddle Assembly
 11 7/8" High Saddle, Heavy Duty Saw Rail
 and Direct Drive Raise & Lower.

DRAWN BY- DLL DATE- 02/17/99
 CHECKED BY- SCALE- 1:2

MATERIAL- REQ'D-